

FIG. 1A

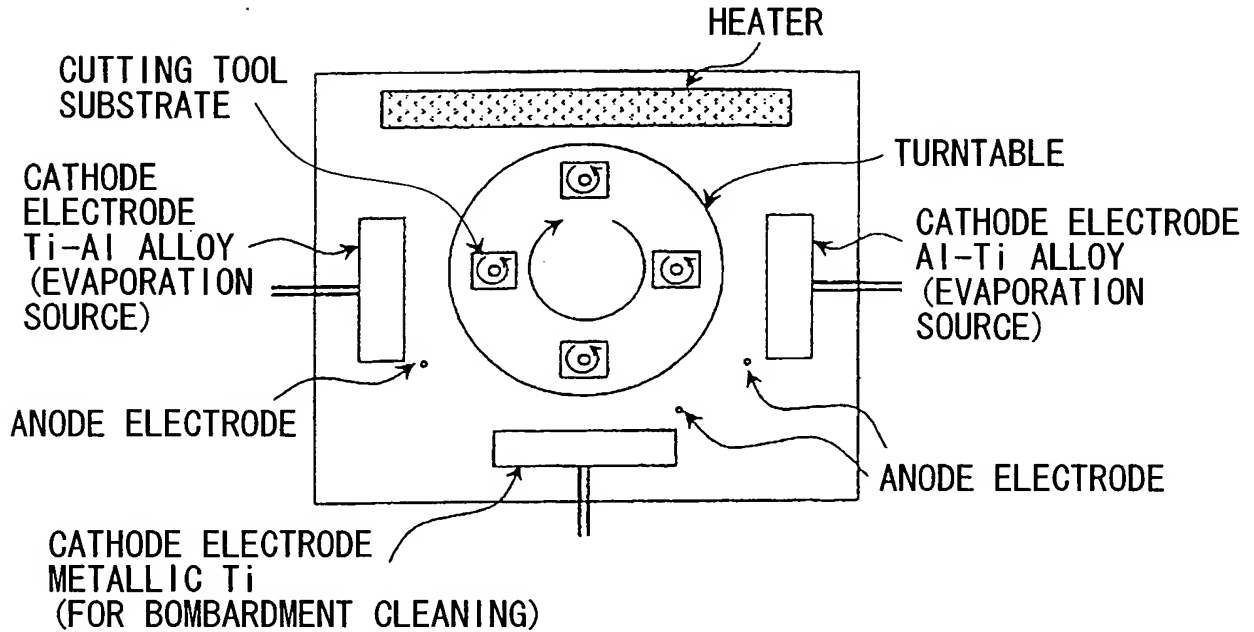
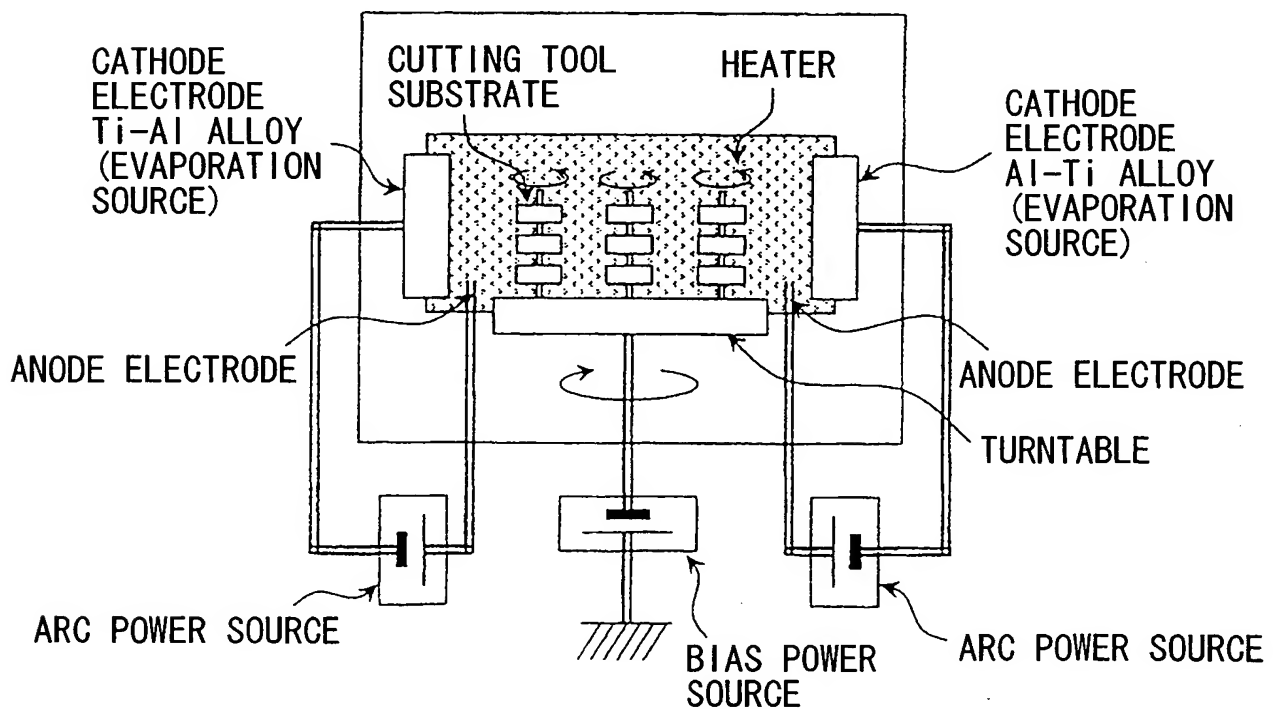


FIG. 1B



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FIG. 2

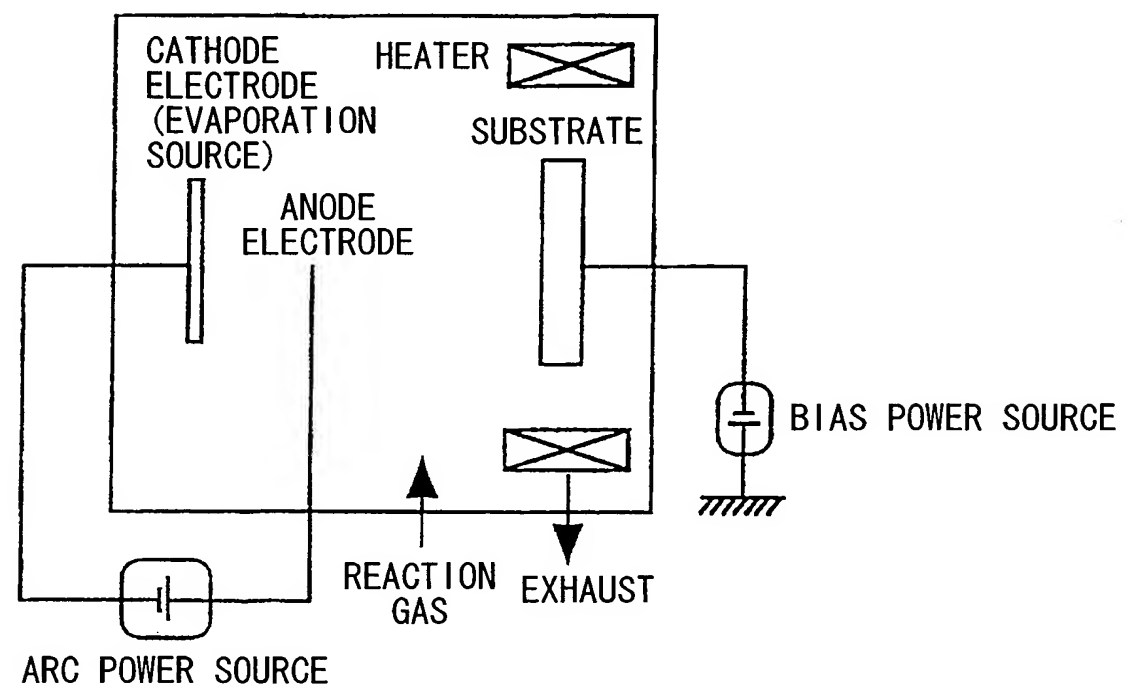


FIG. 3A

COATED HARD METAL INSERT

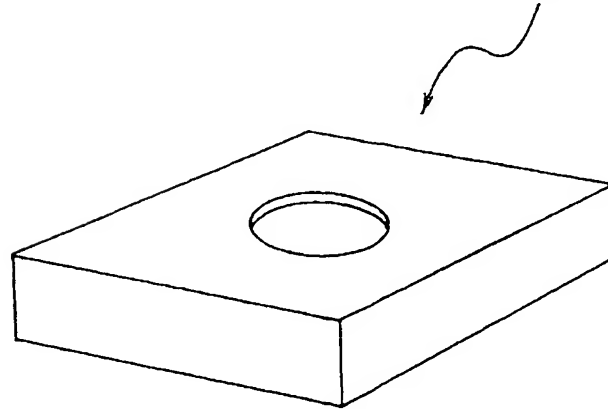


FIG. 3B

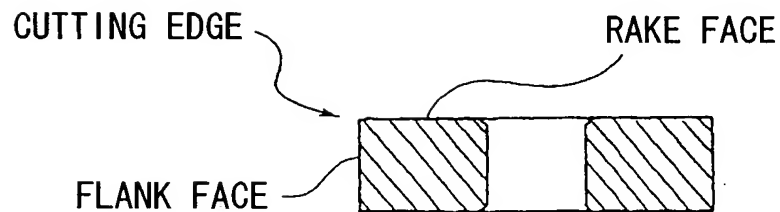


FIG. 4A

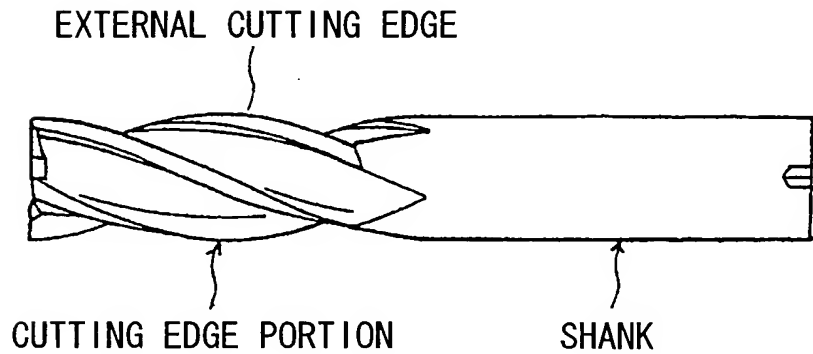


FIG. 4B

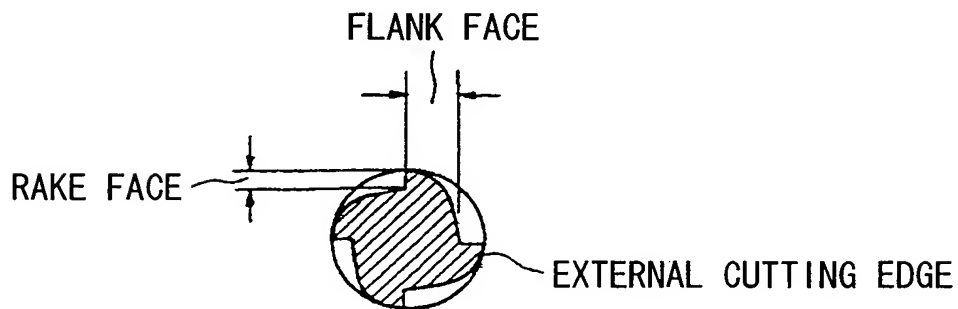


FIG. 5A

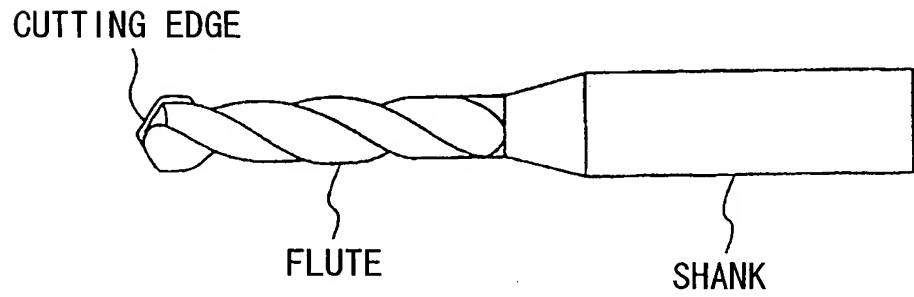


FIG. 5B

